

Work Order ID 84749

84749

Page 1

May-22-12 2:59:47 PM

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Saddle, D205-634-011

Start Date: 22/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MLJDate: 12/05/22 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN634,635

G

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 00

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Handwritten: MLJ 12-7-13

Handwritten: JB 12/7/18

Handwritten: 74

Handwritten: 010 JB 12/7/13

Stamp: DA 16 8-12 12/6/23

Stamp: DA 16 8-12 12/6/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84749***84749***

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May-22-12 2:59:47 PM

Item ID: K10003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, D205-634-011

Start Date: 22/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130 Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

FG

0.00

Packaging

C12/7/2 3

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/24

mf
12.07.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Page 1

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rnv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS
 PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	340.0000	8	32			
---------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

S+y ***AN4-51A***
Bolt

** M/22/15/ *[Signature]*

Location	Loc Qty	Loc Code
362	200	
121181	200	
ST361	140	
119798	30	
120986	10	
121584	100	

AN4-6A		Purchased	No			110	Each	1,687.000	6	64			
--------	--	-----------	----	--	--	-----	------	-----------	---	----	--	--	--

S+y ***AN4-6A***
Bolt

** *[Signature]* 12/1/12

Location	Loc Qty	Loc Code
355	395	
121631	395	
ST356	1292	
119017	792	
121243	500	

M/19/17

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 84749

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Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C46A Purchased No

110 Each 134.0000 4 16

AN4C46A
BOLT

**

7/2224/ 11x6h

Location	Loc Qty	Loc Code
ST360	134	
120334	5	
121310	59	
121585	20	
121693	10	
121773	40	

AN6-12A Purchased No

110 Each 215.0000 8 32

AN6-12A
Bolt

**

121773 \$X
JB

Location	Loc Qty	Loc Code
ST341	215	
120423	125	
121255	40	
121541	50	

AN960JD416 NAS1149D0463J Purchased No

110 Each 30.0000 32 128

AN960.ID416
Washer

**

120423
122441 JB

Location	Loc Qty	Loc Code
ST351	30	
116289	10	
119097	20	

AN960JD616 NAS1149D0663J Purchased No

110 Each 0.0000 8 32

AN960.ID616
Washer

**

121708 JB 12/07/18

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2570

Manufactured No

110 Each

807.0000

96

D2570

Bushing

**

86387

JB

[Signature]

Location

Loc Qty

Loc Code

ST011

807

72960

41

78586

9

79493

12

81956

24

81957

400

82874

321

D2571

Manufactured No

110 Each

14.0000

4

D2571

Saddle, Fwd Out 205

**

85607

JB

[Signature]

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

13

82049

1

83451

12

ST433

13

D2572

Manufactured No

110 Each

10.0000

4

D2572

Saddle, Fwd In 205

**

85608

JB

12/9/13

[Signature]

Location

Loc Qty

Loc Code

ST432

10

71107

2

83452

8

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured No

110

Each

30.0000

D2573

Saddle, Aft Out 205

**



4

86049

[Handwritten signature]

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

30

83453

12

83454

6

83669

12

ST434

12

D2574

Manufactured No

110

Each

30.0000

D2574

Saddle, Aft In 205

**



4

86050

[Handwritten signature]

Location

Loc Qty

Loc Code

ST433

30

83455

12

83456

6

83671

12

D2747

Manufactured No

110

Each

204.0000

D2747

Set Screw

**



16

2B

12/07/13

[Handwritten signature]

Location

Loc Qty

Loc Code

ST017

204

79520

5

81877

199

81877

May-22-12 2:59:50 PM

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2876

Manufactured No

110 Each

148.0000

8

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

148

79693

25

83323

40

83890

83

D2877

Manufactured No

110 Each

118.0000

8

**

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

118

82026

15

83324

40

83891

63

D3405-041

Manufactured No

110 Each

14.0000

4

**

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

14

62227

2

77000

2

82031

1

82032

9

D3405-043

Manufactured No

110 Each

10.0000

4

**

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST478

10

82038

10

May-22-12 2:59:50 PM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3407-041

Manufactured No

110 Each

35.0000

D3407-041

Tow Ring

**

4

B810072 SP

Location

Loc Qty

Loc Code

ST463

35

82067

9

82068

23

82108

3

D3417-5

Manufactured No

110 Each

86.0000

D3417-5

Washer

**

8

JB

Location

Loc Qty

Loc Code

ST042

86

78842

36

83318

50

3x 78842

5x 83318

D3456-1

Manufactured No

110 Each

164.0000

D3456-1

Washer

**

4

JB 12/07/13

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

157

80252

1

81876

56

83584

100

83584

May-22-12 2:59:50 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Pfcklist Print

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Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3533-1

Manufactured No

110

Each

122.0000

2 8

**

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

122

80326

22

83892

100

MS210421

Purchased

No

110

Each

4,650.000

24 96

**

MS210421 4

Nut

Location

Loc Qty

Loc Code

ST300

4650

119075

125

121011

1262

121444

2963

121652

300

MS21043-4

Purchased

No

110

Each

1,514.000

58 20

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1474

119546

173

121162

801

121652

500

May-22-12 2:59:51 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

(K10003 Prop kit)

Change Record

Part Number D205-634-011 / 011DG

Description 205/212/412 SKIDTUBE

Page 1 of 1

Chg.	Date	By	Relevant Documents
001	N/A	CP	D205-634-041 CHG 001 K10003 CHG 001
002	09.04.28	CP	D205-634-041 CHG 001 K10003 CHG 002 (SADDLE SPACERS)
003	00.03.08	DS	D205-634-041 CHG 001 K10003 CHG 003 (TDW RING)
004	02.09.25	DS	D205-634-041 CHG 001 K10003 CHG 004 (SADDLES)
005	07.07.04	HA	MDL-D205-634 Rev.B
006	08.08.01	HA	MDL-D205-634 Rev.D (ECN 08-501)
007	08.12.22	HA	DS1 9417 Rev.B, D3404 Rev.C, D3405 Rev.B (ECN 08-588)
008	10.11.18	HA	DS1 9519 Rev.B, D4202 Rev.A, DEO-D2580, 2590 Rev.D (ECN 10-645)
009	11.03.31	HA	D4202 Rev.B (ECN 11-543)
010	11.12.15	HA	DEO-D2580-E-1, DEO-D2590-E-1, D4202 Rev.C, (ECN 11-684)